



March 2018

PRODUCT DATA SHEET

Product	Standard PVA Adhesive
Type	High viscosity polyvinyl acetate adhesive.
Intended Use	Use for rapid bonding of wood to wood where a fast set, high bond strength and excellent water resistance are required.
Special Features	General purpose solvent-free single pack adhesive. Easy application. Water resistant. Meets water resistance requirements of BS EN 204 to durability category D3. High tensile strength. Conforms to BS 4071 in respect of bond strength resistance to sustained loads. Suitable for use with hot or cold presses and radio frequency presses.
Preparation	Ensure surfaces are clean, dry and free of loose material.
Application	Apply adhesive by brush, roller or serrated glue spreader to one surface only. Clamp or press surfaces together within 15 minutes. Best results are obtained on close fitting parts.
Coats	One application
Drying Time	Initial bond; 30 minutes, Strong bond 60 minutes.
Re-coating Time	Not applicable
Application Temp.	Working range; +5 to +30 degrees Centigrade. Optimum temperature 20 degrees Centigrade.
Coverage	Depending on porosity and smoothness of surface and application, approx. 150 grams per sq. m.
Maintenance	Not applicable.
Compatibility	Suitable for use with virtually all woods, wood veneers, mouldings and high pressure decorative laminates, i.e. Formica. Moisture content of wood should be uniform and not exceed 12%.
Settlement	Not applicable
Shelf-life/Storage	Minimum 12 months when stored in a cool, dry place out of direct sunlight in the original, sealed container. Do not store below +5 degrees Centigrade.
Hazards	Irritant. Avoid eye and skin contact as this product will bond surfaces together. In case of skin or eye contact wash copiously with water. Wear suitable protective glasses and gloves. Keep away from children. Health and Safety Data Sheet available on request or from website.
Clean-Up	Use warm soap water while uncured.
Sizes	250ml, 500 ml, 1 L, 2.5 L & 5 L.