



March 2018

## PRODUCT DATA SHEET

<b>Product</b>	<b>5 Minute Super Fast PVA Adhesive</b>
<b>Type</b>	High viscosity polyvinyl acetate adhesive.
<b>Intended Use</b>	Use for rapid bonding of wood to wood where a fast set, high bond strength and excellent water resistance are required.
<b>Special Features</b>	General purpose solvent-free single pack adhesive. Easy application. Water resistant. Meets water resistance requirements of BS EN 204 to durability category D3. High tensile strength. Conforms to BS 4071 in respect of bond strength resistance to sustained loads. Suitable for use with hot or cold presses and radio frequency presses.
<b>Preparation</b>	Ensure surfaces are clean, dry and free of loose material.
<b>Application</b>	Apply adhesive by brush, roller or serrated glue spreader to one surface only. Clamp or press surfaces together within 15 minutes. Best results are obtained on close fitting parts.
<b>Coats</b>	One application
<b>Drying Time</b>	Initial bond; 5 minutes, Strong bond 10 minutes.
<b>Re-coating Time</b>	Not applicable
<b>Application Temp.</b>	Working range; +5 to +30 degrees Centigrade. Optimum temperature 20 degrees Centigrade.
<b>Coverage</b>	Depending on porosity and smoothness of surface and application, approx. 150 grams per sq. m.
<b>Maintenance</b>	Not applicable.
<b>Compatibility</b>	Suitable for use with virtually all woods, wood veneers, mouldings and high pressure decorative laminates, i.e. Formica. Moisture content of wood should be uniform and not exceed 12%.
<b>Settlement</b>	Not applicable
<b>Shelf-life/Storage</b>	Minimum 12 months when stored in a cool, dry place out of direct sunlight in the original, sealed container. Do not store below +5 degrees Centigrade.
<b>Hazards</b>	Irritant. Avoid eye and skin contact as this product will bond surfaces together. In case of skin or eye contact wash copiously with water. Wear suitable protective glasses and gloves. Keep away from children. Health and Safety Data Sheet available on request or from website.
<b>Clean-Up</b>	Use warm soap water while uncured.
<b>Sizes</b>	