



April 2017

## PRODUCT DATA SHEET

Product	Contact Adhesive	CODE WCCOAD
<b>Type</b>	A long-lasting, multi-purpose contact adhesive designed to produce a high strength bond between a wide variety of materials.	
<b>Intended Use</b>	Suitable for bonding decorative laminates, chipboard, plywood, blockboard, hardboard, plasterboard, natural wood veneers, cement, asbestos, rubber, neoprene rubber, canvas and leather.	
<b>Special Features</b>	A powerful all-purpose adhesive for brush application. Easy to use.	
<b>Preparation</b>	Surfaces to be bonded must be clean, dry and free dust and grease and all contamination.	
<b>Application</b>	STIR WELL BEFORE USE. Apply a thin uniform coating to both surfaces using a short stiff brush. When surfaces become touch dry, align the bond edges and bond under maximum pressure. For best results, laminates should be nip rolled or platen pressed. If this is not possible use a hard roller and go over the entire working surface using as much pressure as possible. Seams and edges should always receive extra pressure. If possible sandwich panel edges between wooden battens and use G-clamps.	
<b>Coats</b>	One application.	
<b>Drying Time</b>	The newly bonded material should not be subjected to extreme pressure changes for 3-4 days after bonding.	
<b>Re-coating Time</b>	N/A	
<b>Application Temp.</b>	For best results use between 15 – 25 degrees Centigrade.	
<b>Coverage</b>	N/A	
<b>Maintenance</b>	N/A	
<b>Compatibility</b>	Compatible with decorative laminates, chipboard, plywood, blockboard, hardboard, plasterboard, natural wood veneers, cement, asbestos, rubber, neoprene rubber, canvas and leather. Any other materials should be tested for compatibility.	
<b>Settlement</b>	STIR WELL BEFORE USE.	
<b>Shelf-life/Storage</b>	Minimum 1 year if stored between 10 – 20 degrees Centigrade in a dark, dry place.	
<b>Hazards</b>	Highly flammable liquid and vapour. Causes skin irritation. May cause drowsiness or dizziness. Causes serious eye irritation. Toxic to aquatic life with lasting effect. Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. Wear protective gloves/protective clothing/eye protection/face protection. A full Health & Safety Data Sheet is available upon request.	
<b>Clean-Up</b>	Equipment and excess adhesive may be removed with solvent cleaner.	
<b>Sizes</b>	250 & 500ml	