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PRODUCT DATA SHEET

Product	Bonda Filler
Type	A two-part polyester automotive body filler.
Intended Use	Used in the automotive industry for filling purposes, interior and exterior.
Special Features	Bonds strongly to metal, fibre glass and wood.
Preparation	Should be applied onto a clean and dry substrate.
Application	Mix the filler with the hardener on a non-porous surface using an amount of filler the size of a golf ball to a pea-sized ball of hardener as the mixing ratio. Mix thoroughly until an even colour is obtained. Do not prepare more than is required as any excess will be unusable after 10 mins.
Coats	Non-applicable.
Curing Time	30 mins – 1 hr depending on temperature and humidity.
Re-coating Time	Once fully cured and after sanding back, most paints can be applied.
Application Temp.	Ideally 15-25°C, but do not use below 10°C.
Coverage	Non-applicable.
Maintenance	Not applicable.
Compatibility	Compatible under all Rustins finishes.
Settlement	Not applicable.
Shelf-life/Storage	18 months if stored under the recommended conditions. Store in cool and dry place below 25°C.
Hazards	Harmful by inhalation. Contains Styrene. Do not breathe vapours. Wear suitable protective gloves and eye/face protection. A full Health and Safety Data Sheet is available on request or from www.bondaglass.com
Clean-Up	All tools must be cleaned immediately after use with Rustins Cellulose Thinners before product sets hard.
Sizes	500g and 1kg