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PRODUCT DATA SHEET

Product	Bonda Resin
Type	High strength marine grade polyester resin with thixotropic additive.
Intended Use	Use with glass fibre mat or cloth for permanent repairs or reinforcing metal, fibre glass, masonry or wood.
Special Features	Suitable for the fabrication of fibre glass mouldings with high detail and precision.
Preparation	Surfaces must be dry, clean, free of oil or paint and sanded to provide a good mechanical key.
Application	Apply a coat of resin mixed with hardener (catalyst) and place glass fibre in position. Using a stippling action wet out with more resin. Make sure any trapped air is stippled out of the laminate. 1ml (one measuring cup) should be added per 50ml (grams) of Bonda Resin. 2% addition (by weight or volume) will give 25-30 minutes of working time.
Coats	Several layers can be applied at one time.
Drying Time	At 15-20°C most laminates should be cured after 24 hours.
Re-coating Time	Apply all working layers during the first application of the product.
Application Temp.	Do not use below 10°C, in very moist conditions or on damp surfaces. Higher temperatures will accelerate hardening time.
Coverage	3-6sq/m ² .
Maintenance	Non-applicable.
Compatibility	Use only the hardener that is provided with the Bonda Resin kit.
Settlement	Non-applicable.
Shelf-life/Storage	18 months if stored under the recommended conditions. Store in cool and dry place below 25°C.
Hazards	Harmful by inhalation. Contains Styrene. Do not breathe vapours. Wear suitable protective gloves and eye/face protection. A full Health and Safety Data Sheet is available on request or from www.bondaglass.com
Clean-Up	All tools must be cleaned immediately after use with Rustins Cellulose Thinners before product sets hard.
Sizes	250g, 500g, 1kg, 2.5kg and 5kg