

September 2021

**PRODUCT DATA SHEET**

<b>Product</b>	<b>Styrene-free Professional Wood Filler</b>
<b>Type</b>	A two-part wood filler. Provides a strong long-lasting repair for all interior and exterior wood work. Available in Natural and White colour.
<b>Intended Use</b>	For all types of interior and exterior timber.
<b>Special Features</b>	Styrene-free. Reduced irritancy. The filler hardens within 30 mins at ambient temperature. It can be sanded, drilled, machined and planed and is particularly useful for carrying out repairs to edges on joinery where high strength is needed. It is also suitable for marine applications.
<b>Preparation</b>	The surface must be clean, dry and free from all traces of oil, grease and dust. To provide good adhesion to timber, key the surface by lightly sanding with a medium grade of sand-paper.
<b>Application</b>	Mix the filler with the hardener on a non-porous surface using an amount of filler the size of a golf ball to a pea-sized ball of hardener as the mixing ratio. Mix thoroughly until an even colour is obtained. Do not prepare more than is required as any excess will be unusable after 10 mins.
<b>Applicator</b>	Mix using the applicator provided or use a putty knife but apply using the applicator provided. Apply sufficient filler so that it is proud of the surface to allow a continuous smooth surface to be obtained by sanding.
<b>Curing Time</b>	30 mins – 1 hr depending on temperature and humidity.
<b>Re-coating Time</b>	Once fully cured and after sanding back, most paints can be applied.
<b>Application Temp.</b>	Ideally 15-25°C, but do not use below 10°C.
<b>Coverage</b>	N/A
<b>Maintenance</b>	N/A
<b>Compatibility</b>	Compatible under all Rustins finishes.
<b>Settlement</b>	N/A
<b>Shelf-life/Storage</b>	18 months if stored under the recommended conditions. Store in cool and dry place below 25 deg C.
<b>Hazards</b>	Irritant. Do not breathe vapours. Wear suitable protective gloves and eye/face protection. A full Health and Safety Data Sheet is available on request or on <a href="http://www.rustins.co.uk">www.rustins.co.uk</a>
<b>Clean-Up</b>	All tools must be cleaned immediately after use with <b>Rustins Cellulose Thinners</b> before product sets hard.
<b>Sizes</b>	500g, 1kg. Natural & White